

Work Order ID 111363

January-13-14 3:07:19 PM

\*111363\*

Page 1

Item ID: D350-591-122

Revision ID:

Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14 Start Qty: 4.00

Required Date: 1/27/14 Req'd Qty: 4.00

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 14-01-13

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr Revision Nbr

D2351-042

E

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and type labels as per PPP D350-591-122 CHG005

0.00

0.00

DAS  
06  
9-89

MAY 13 2014

MLJ 14-05-13

110

\*110\*

Large Fab

Large Fab

Large Fab

Memo

1-Cut D2244-116 extrusion to 55.32" long as per Dwg D2351 using cutting table setup DT8185-G  
2-Drill extrusion per Dwg D2351 using Jig DT8230 for rivets.

0.00

0.00

130

\*130\*

CNC Bend 1

CNC Delta 100 Bender

BENDING MACHINE - SKIDTUBES

Memo

Bend as per dwg D2351-042 using cnc bender and Folio FT 012. Use bend prog. D2351-042.

0.00

0.00

6

14-01-15 Dd DP

January-13-14 3:07:19 PM

**\*1 1 1363\***

Page 2

**Reference:**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Customer:**

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop **\*NR2\***

le  $\phi$  DAS  
19  
9-89  
14.04.29

3-Do not Grind Flush  
4 grind out ~~(mark)~~ wheel marks from bendler

6 0 14.04.20  
6 0 14-01-30

0.00

⑥ 14.04.29

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Page 3

Item ID: D350-591-122

Revision ID:

Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14 Start Qty: 4.00

**\*4\***

Required Date: 1/27/14 Req'd Qty: 4.00

**\*4\***

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC5- Inspect part completeness to step on W/O

0.00

**\*170\***

QC

Memo

0.00

Quality Control

⑥

14-04-29

DAS  
9  
9-00

180

Chemical Conversion Coat per QSI005 4.1

0.00

**\*180\***

HandFinish

Memo

0.00

Hand Finishing

6

φ

DC  
14-09-30  
7/6

190

QC7-Inspect Chemical Conversion Coat

0.00

**\*190\***

QC

Memo

0.00

Quality Control

6

φ

DAS  
19  
9-00  
14-05-02

January-13-14 3:07:19 PM

Page 4

**Reference:**

Stop \*NS2\*

**Customer:**

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Stop** **\*NR2\***

(6) 14-05-09

QC10- Inspect visual per QSI004- ground welds

## Memo

# Work Order ID 111363

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**\*111363\***

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Item ID: D350-591-122

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 1/27/14 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

250 Chemical Conversion Coat per QSI005 4.1

0.00

**\*250\***

HandFinish Memo

0.00

Hand Finishing

6 HAND

260 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

**\*260\***

Powdercoat Memo

0.00

Powder Coating

START TIME: 10:45 OVEN TEMPERATURE:  
FINISH TIME: 11:15

6 4-5-12

DAS 34 9.89

270 Wing Walk as per dwg QSI005 4.4 Batch 11128909

0.00

**\*270\***

HandFinish Memo

0.00

Hand Finishing

6 RBH d JEL 1/15/12

**Work Order ID 111363**

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**\*111363\***

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Item ID: D350-591-122

Revision ID:

Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14 Start Qty: 4.00

Required Date: 1/27/14 Req'd Qty: 4.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

280

QC3- Inspect Part Finish

0.00

DAS

**\*280\***

27

0.00

9-89

QC

Memo

Quality Control

14/5/13

290

Pick Kit

0.00

**\*290\***

0.00

Packaging

Memo

Packaging

DAS

33

9-89

14-05-03

DAS  
28  
9-89

300

QC4- 100% Inspect kits for completeness

0.00

**\*300\***

0.00

QC

Memo

Quality Control

DAS

06

9-89

MAY 13 2014

**Work Order ID 111363**

January-13-14 3:07:19 PM

**\*111363\***

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Item ID: D350-591-122

Revision ID:

Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14 Start Qty: 4.00

Required Date: 1/27/14 Req'd Qty: 4.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
CodeAccept  
QtyReject  
Qty DASReject  
NumberInsp.  
Stamp

310

**\*310\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-591-  
122 Location: 89 PPP Rev: \_\_\_\_\_**6****06  
9-89****MAY 14 2014**

320

**\*320\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

**MLJ 14-05-14****14-05-14**

# Picklist Print

January-13-14 3:07:24 PM

Page 1

Work Order ID: 111363

**\*111363\***

Parent Item: D350-591-122

**\*D350-591-122\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14

Required Date: 1/27/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:E02.10.21Re-format; Incorporated D2351-041 IPPKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2582		Manufactured	No				Each	12.0000		4			
<b>*D2582*</b>									<b>**</b>				
Hi-Skid Step Leg Ass'Y													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					WA003	8112353		12		6			
						106091		12					
MS20600-AD4W3		Purchased	No				Each	941.0000		64			
<b>*MS20600-AD4W3*</b>									<b>**</b>				
Cherry Rivets													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST311			572					
						122151		100					
						m127476		472		964			
					WA003			369					
						107939		369					
D2244-116		Manufactured	No			110	Each	59.0000	0.5	2			
<b>*D2244-116*</b>									<b>**</b>				
STEP EXTRUSION													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					WA003			58.9999632					
						60307		9					
						80803		24					
						89954		26		3			



# Picklist Print

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Work Order ID: 111363

\*111363\*

Parent Item: D350-591-122

\*D350-591-122\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14

Required Date: 1/27/14

Start Qty: 4.00

Required Qty: 4.00

D2850-2 Manufactured No

150 Each

8.0000 1 4

\*D2850-2\*

End Cap

\*\*

14.04.28

Location

Loc Qty

Loc Code

WA003

111517 = 3  
105349 = 3

8

8

3

3

D2673-34 Manufactured No

220 Each

43.0000 1 4

\*D2673-34\*

End Plate

\*\*

14.04.28

Location

Loc Qty

Loc Code

WA003

43

103377

9

109579

34

6

812

AN3-37A

Purchased No

290 Each

176.0000

\*AN3-37A\*

Bolt

\*\*

DAS  
33  
9-89

14-05-13

Location

Loc Qty

Loc Code

FG

10

119086

10

ST353

166

123355

166

123355

DAS  
28  
9-89

DAS  
06  
9-89

January-13-14 3:07:30 PM

Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 111363

**\*111363\***

Parent Item: D350-591-122

**\*D350-591-122\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14

Required Date: 1/27/14

Start Qty: 4.00

Required Qty: 4.00

AN4-13A  
Bolt

Purchased No

290 Each

1,576.000

\*\*

12-18

128403

DAS  
33  
9-89

## Location

## Loc Qty

## Loc Code

FG	20
122808	20
GA	17
m125709	17
ST356	58
m126193	58
ST515	1481
m126193	431
m127432	50
m127817	1000

DAS  
06  
9-89

DAS  
28  
9-89

D2230-1  
Mounting Lug

Manufactured No

290 Each

61.0000

\*\*

46

113438

DAS  
33  
9-89

14-05-13

## Location

## Loc Qty

## Loc Code

FG	4
84136	4
ST469	57
101834	6
102280	14
108669	37

DAS  
06  
9-89

DAS  
28  
9-89

January-13-14 3:07:31 PM

Shop Packet Print

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# Picklist Print

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Work Order ID: 111363

**\*111363\***

Parent Item: D350-591-122

**\*D350-591-122\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14

Required Date: 1/27/14

Start Qty: 4.00

Required Qty: 4.00

D2230-3 Manufactured No

290 Each

409.0000

**\*D2230-3\***

Mounting Lug

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

FG

3

89045

3

ST469

406

105940

168

108668

238

\*\*

114153

DAS  
33  
9-89

DAS  
28  
9-89

D2856-400 Manufactured No

290 f

213.0000

**\*D2856-400\***

Abrasion Strip 4" Wide (Per Foot)

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST403

213

109578

213

\*\*

34.20

DAS  
33  
9-89

DAS  
28  
9-89

MS21042L3 Purchased No

290 Each

5,824.000

**\*MS21042L3\***

Nut

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST506

962

123900

962

ST509

4862

M127304

1000

M127410

3000

M127831

862

\*\*

812

128401

DAS  
33  
9-89

14-05-13

DAS  
28  
9-89

January-13-14 3:07:31 PM

Shop Packet Print

Page 4

# Picklist Print

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Work Order ID: 111363

\*111363\*

Parent Item: D350-591-122

\*D350-591-122\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14

Required Date: 1/27/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L4 Purchased No

290 Each

5,061.000

12 18

\*MS21042L4\*

Locknut

\*\*

128300

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

GA	80
m126333	80
ST509	4000
m127255	2000
m127813	2000
ST518	981
m127376	981

DAS  
28  
9-89

NAS1149D0363J Purchased No

290 Each

3,501.000

16 24

\*NAS1149D0363J\*

Washer

\*\*

128429

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

GA	110
124392	110
ST510a	3391
m126319	2191
m127813	1200

DAS  
28  
9-89

NAS1149D0463J Purchased No

290 Each

7,949.000

24 36

\*NAS1149D0463J\*

WASHER

\*\*

128591

DAS  
33  
9-89

14-05-13

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST294	3549
M127693	3549
ST510a	4400
M127813	1400
M127904	3000

DAS  
28  
9-89

January-13-14 3:07:31 PM

Shop Packet Print

Page 5

# Picklist Print

January-13-14 3:07:31 PM

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Work Order ID: 111363

**\*111363\***

Parent Item: D350-591-122

**\*D350-591-122\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 1/13/14

Required Date: 1/27/14

Start Qty: 4.00

Required Qty: 4.00

D2732-030

Manufactured No

290

Each

291.0000

**\*D2732-030\***

Rubber Cushion (Replaces P/N 13013-4)

\*\*

107346

DAS  
33  
9-89

## Location

## Loc Qty

## Loc Code

FG

131

101857

18

83560

17

94725

75

98629

21

ST127

30

104906

30

ST409

130

102705

2

105477

20

110612

100

64283

8

DAS  
28  
9-89

DAS  
06  
9-89

cut (2) at 3.00"

AN4-16A

Purchased

No

290

Each

263.0000

**\*AN4-16A\***

Bolt

\*\*

128324

DAS  
33  
9-89

14-05-13

## Location

## Loc Qty

## Loc Code

FG

5

121541

5

ST357

8

M126073

8

ST515

250

M127432

100

M127817

150

DAS  
28  
9-89

DAS  
06  
9-89

January-13-14 3:07:32 PM

Shop Packet Print

Page 6

**DART**

DESIGN KE	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2351	REV. E SHEET 1 OF 2
DATE 05.11.14		TITLE HIGH FLOAT STEP ASSEMBLY	SCALE NTS
A	95.02.15	NEW ISSUE	
B	97.05.22	END CAPS CHANGED	
C	97.07.23	ADDED BUSHING AND FACING INFO	
D	98.12.17	CHANGED TO BEND, D2850 REPLACES D2357 & D2358, INCORP. DEO 9084	
E	05.11.14	UPDATE FINISHING NOTE	

**D2351 HIGH FLOAT STEP ASSEMBLY PARTS LIST**

Part No.	Description	QTY -041	QTY -042
D2351-041	High Float Step Assembly (LH)	X	
D2351-042	High Float Step Assembly (RH)		X
D2244-55.4	STEP EXTRUSION*	1	1
D2582	STEP LEG ASSEMBLY	1	1
D2673-34	STEP END PLATE	1	1
D2850-1	END BRACKET	1	
D2850-2	END BRACKET		1
MS20600AD4W3	RIVETS	16	16

\*cut per drawing

111363 MLS  
14-01-13RELEASED  
05.11.28 #

ECN 1105

UNDER REVIEW

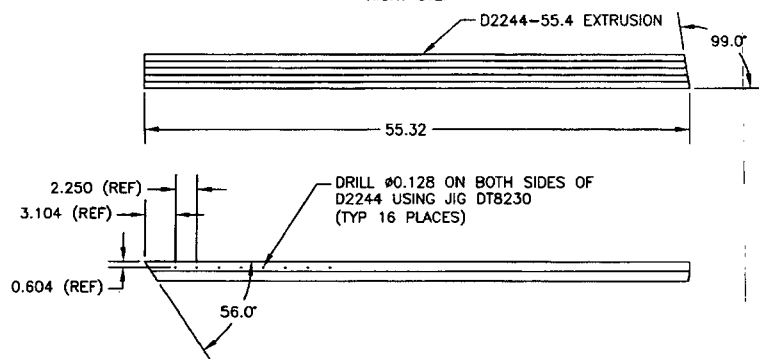
07.11.29 #  
PER # 263

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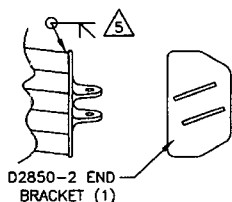
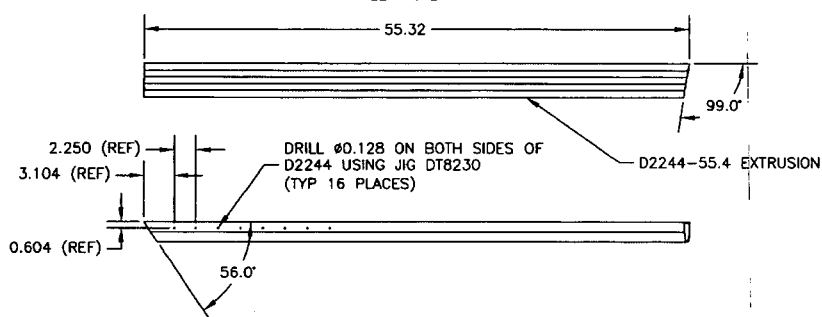
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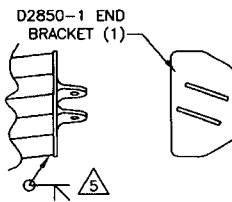
**D2351-2 CUTTING/DRILLING DETAIL**  
RIGHT STEP



**D2351-1 CUTTING/DRILLING DETAIL**  
LEFT STEP



**DETAIL A**  
SCALE: 1:4



**DETAIL B**  
SCALE: 1:4

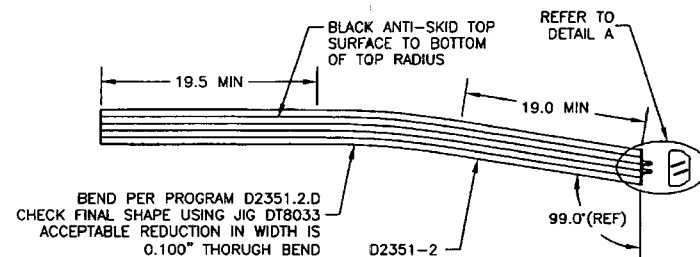
**D2582 STEP LEG ASSEMBLY (1)**



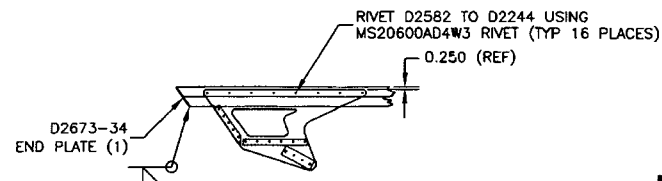
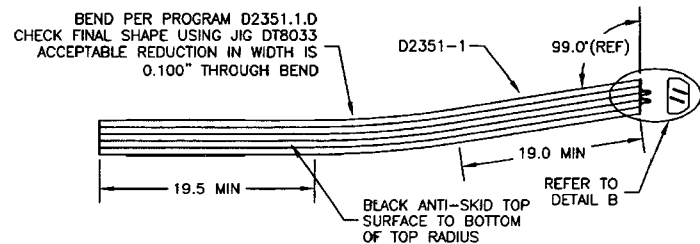
**GENERAL NOTES**

- 1) WELD PER DART QSI 004
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
  - 3) ALL DIMENSIONS ARE IN INCHES
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- △ CHAMFER D2244 EXTRUSION 0.075"x45° BEFORE WELDING D2850-1 OR D2850-2 IN PLACE. DO NOT GRIND FLUSH.

**D2351-042 BENDING/ASSEMBLY DETAIL**  
RIGHT STEP



**D2351-041 BENDING/ASSEMBLY DETAIL**  
LEFT STEP



**RELEASED**  
05.11.28

**UNDER REVIEW**

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DESIGN KE	DRAWN BY PH	<b>DART</b>	<b>DART AEROSPACE LTD.</b> HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D2351	REV. E SHEET 2 OF 2
DATE 05.11.14	TITLE HIGH FLOAT STEP ASSEMBLY	SCALE 1:12	



MAY 13 2014

REFERENCE

## 5. PARTS LIST

Qty -111A	Qty -113	Qty -115	Qty -117A	Qty -119	Qty -133	Part Number	Description
X						D350-591-111A	Heli-Access-Step™, Long Step – High Skid
	X					D350-591-113	Heli-Access-Step™, Short Step – High Skid
		X				D350-591-115	Heli-Access-Step™, Short Step – Low Skid
			X			D350-591-117A	Heli-Access-Step™, Pre-Flight Step
				X		D350-591-119	Heli-Access-Step™, Long Step – Low Skid
					X	D350-591-133	Heli-Access-Step™, Aft Maintenance Step
	1					D2310	STEP ASSEMBLY (HIGH-SHORT)
1						D2311	STEP ASSEMBLY (HIGH-LONG)
		1				D2354	STEP ASSEMBLY (LOW-SHORT)
				1		D2355	STEP ASSEMBLY (LOW-LONG)
					1	D2946-041	STEP ASSEMBLY (MAINTENANCE)
4	2	2	2	2		D2171	CLAMP
4	2	2	2	2		D2182B035	CUSHION
					4	D2230-1	MOUNTING LUG
					4	D2230-3	MOUNTING LUG
8	4	4	4	4		D2274	RADIUS BLOCK
			1			D2362-041	SUPPORT BRACKET
2	1			1		D2362-3	SUPPORT BRACKET
		1				D2362-5	SUPPORT BRACKET
2	1	1	1	1	2	D2856-400-720	ABRASION-STRIP
					1	D2945	MOUNTING PLATE
2	2	2		2		AN3-37A	BOLT
					2	AN4-7A	BOLT
					4	AN4-11A	BOLT
					8	AN4-14A	BOLT
		4				AN4-16A	BOLT
8	4			4		AN4-20A	BOLT
1	1	1	4	1		AN4-22A	BOLT
4	4	4		4		AN960JD10	WASHER
10	6	2	4	6	14	AN960JD416	WASHER
		4				AN960JD416L	WASHER
2	2	2		2		MS21042L3	NUT
9	5	5	4	5	14	MS21042L4	NUT

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	Heli-Access-Step™, Short Step – High Skid, LH
	X			D350-591-122	Heli-Access-Step™, Short Step – High Skid, RH
		X		D350-591-123	Heli-Access-Step™, Short Step – Low Skid, LH
			X	D350-591-124	Heli-Access-Step™, Short Step – Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
1	1	1	1	D2856-400-720	ABRASION STRIP
2	2	2	2	AN3-37A	BOLT
3	3	3	3	AN4-13A	BOLT
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD416	WASHER
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT

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Revision: G

Date: 08.10.06

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-591 REV. G OR EARLIER  
AND  
INSTRUCTIONS OF CONTINUED AIRWORTHINESS ICA-D350-591 REV. 2 OR EARLIER  
REF CANADIAN STC: SH92-6  
REF FAA STC: SH967NE

For D350-591-121/-122/-123/-124/-133 steps, customers have the option of installing D2732-030 cushions under the D2230-1/-3 clamps to accommodate varying crosstube diameters and to improve fit. It is also acceptable to use longer or shorter AN4 bolts, and/or extra AN960JD416 washers under the nut to ensure 1.5 to 4 threads in safety. See Figure 1 on sheet 2 of this service instruction for reference.

For D350-591-121/-122 steps at CHG 005, D350-591-123/-124 steps at CHG 004, and D350-591-133 steps at CHG 003, the parts list of D350-591 Rev. G and ICA-D350-591 Rev. 2 is amended as follows:

## ADD:

Qty -121	Qty -122	Qty -123	Qty -124	Qty -133	Part Number	Description
X					D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X				D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X			D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X		D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
				X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
2	<del>2</del>	2	2	8	D2732-030	CUSHION
2	<del>2</del>	2	2	8	AN4-16A	BOLT






The DSI-9459-011 kit is available for customers with earlier model D350-591-121/-122/-123/-124 steps. Longer AN4 bolts are provided to fasten the clamps. The DSI-9459-013 kit is available for customers with earlier model D350-591-133 steps.

Qty -011	Qty -013	Part Number	Description
X		DSI-9459-011	Rubber Cushion Kit (for -121/-122/-123/-124 steps)
	X	DSI-9459-013	Rubber Cushion Kit (for -133 steps)
2	8	D2732-030	CUSHION
2	8	AN4-16A	BOLT

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.24  
CERT. NO.: SH92-6  
ISSUE NO.: 11

B	AN4-16A WAS -17A FOR -013/-133 KIT	CP	09.06.24
A	NEW ISSUE	CP	09.04.17
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		DSI 9459	SHEET 1 OF 2
MFG. APPR.	N/A	TITLE	SCALE
APPROVED		OPTIONAL CLAMP MODIFICATIONS	NTS
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